

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph on page 11, lines 15-19, with the following rewritten paragraph:

Actually, additional welding was conducted by using, for example, JIS:SM570Q steel as the vertical plate A, and same material as the horizontal annex plate B, and using JIS:YGW21 as the welding material, and also using the additional welding material in the composition (wt.%) of C: 0.025, Si: 0.32, ~~Mn~~Mn: 0.70, Ni: 10.0, Cr: 10.0, Mo: 0.13, and balance of Fe.